



http://www.launch.com.tw

Launch Customer Service / Technical Support

TEL: (02)2298-0855

FAX: (02)2298-0655

lau.nch@msa.hinet.net

Checking List (Daily, Weekly)____Year____Month

A. Daily:

Item	Inspecting Contents	V / X	Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
1	Nozzle leaking or not?																																	
2	Stick of mechanical safty divice adjust correctly?																																	
3	Limit switch of safty door working properly?																																	
4	Control valve of machanical safty divice working properly?																																	
5	Emergency stop button working properly?																																	
6	Cooling water of barrel opens or not?																																	
7	Cooling water of machine opens or not?																																	
8	Mold clamp screw tight (not loose)?																																	
9	Rotation of pump sounds normal (no noise)?																																	
10	Movement of toggle sounds normal (no noise)?																																	
11	Nylon pipe of toggle normal (not broken)?																																	
12	Jointer of each toggle normal (not blocked)?																																	
13	Jointer of each oil pipe & direction valve normal (not leaking)?																																	
14	Machine clean or not? (working table, grease dirt, and leaking)																																	
Inspector / sign																																		
Supervisor / sign																																		
Remark / Memo																																		

B. Weekly:

Item	Inspecting Contents	V / X	Week	1	2	3	4	5
1	Fan of electrical components cabinet working properly?							
2	Base of moving platen been lubricanted or not?							
3	Fixed plate of toggle pin tight (not loose)?							
Inspector / sign								
Supervisor / sign								
Remark / Memo								

※ 1. Fill in "V" in the box for normal, otherwise fill in "X" and notify.

2. The toggle should be using Way Lubricant 150. Please do not recycling Way Lubricant 150 . We do not guarantee if you are recycling the lubricant and causing the damage of toggle.



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Checking List (Monthly, Yearly)____Year

A. Monthly:

Item	Inspecting Contents	Monthly V / X	1	2	3	4	5	6	7	8	9	10	11	12
1	Mold and other required parts been lubricated?													
2	Heater band's screw still tight (not loose)?													
3	The terminal's screw still tight (not loose)?													
4	Is the internal electrical distribution box clean?													
Inspector / sign														
Supervisor / sign														
Remark / Memo														

B. Half-yearly:

Item	Inspecting Contents	Half- yearly	1	2
1	Hydraulic oil 46AW been inspected or replaced?		Replacing Date _____	Replacing Date _____
2	The cooler been purged?		Purge Date _____	Purge Date _____
3	The filler been purged?		Purge Date _____	Purge Date _____
Inspector / sign				
Supervisor / sign				
Remark / Memo				

※ 1. Fill in "V" in the box for normal, otherwise fill in "X" and notify.

2. The toggle should be using Way Lubricant 150. Please do not recycling Way Lubricant 150 . We do not guarantee if you are recycling the lubricant and causing the damage of toggle.